

FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE

MARLBORO LIGHTS REGULAR 83MM FTB - AUSTRALIA TAR/NICOTINE/CO
BRAND CODE-0690 (AUS)EFFECTIVE DATE: 05/18/92
AUSTRALIA

APPLIES TO EXPORT FORMULAS: 69

MACHINE TYPE : KDF-2

FILTER ROD LENGTH : 108.0 MM
FILTER CIRCUMFERENCE : 24.45 MM (LASER)NUMBER OF PLUGS : 4
PLUG LENGTH : 27.0 MM
ROD R.T.D. : 15.80 IN. H₂O (TOTAL ENCAP)
PLUG R.T.D. : 3.95 IN. H₂OPLASTICIZER : TRIACETIN PZ 05-800-A
APPLICATION PERCENT : 7.00 % OF DRY WEIGHT
APPLICATION WEIGHT : 4.78 GRAMS/100 RODS 1.20 GRAMS/25 RODSFILTER TOW : FT-107 #10 (EASTMAN) 05-107-E
: FT-107 #10 (CHINESE) 05-107-CDENIER PER FILAMENT : 3.0
TOTAL DENIER : 35,000
CROSS SECTION : # 10PLUG WRAP USE UP: 26.25MM X 4500M DEXTER 4500 06-276-A
REPLACE WITH : 26.25MM X 4725M KC 45-M1 06-145-A

ANCHOR ADHESIVE : AJAX 8300-N PVA 61-017-A

GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE : FULLER HL-8729 (FORMERLY HM-8229) HM 61-211-A

DRY WEIGHT : 68.30 GRAMS/100 RODS 17.08 GRAMS/25 RODS
DRY WEIGHT W/ GLUE : 68.54 GRAMS/100 RODS 17.14 GRAMS/25 RODS
WET WEIGHT W/ GLUE : 73.32 GRAMS/100 RODS 18.34 GRAMS/25 RODSREASON FOR CHANGE : PZ APPLIC. % CHGD FROM 8% TO 7% OF DRY WT. PLUG
: WRAP SUPPLIER/BOBBIN METERAGE CHGD TO DEXTER 4500M
: 4500M(06-276-A) U/R W/KC 45-M1 @ 4725M(06-145-A).
: APPLICABLE WTS REDUCED. OK TO MIX FINISHED FILTERSPREPARED BY : C. F. VEALEY
PREPARATION DATE : 5/12/92PRINTING DATE : 5/12/92
PRINTING TIME : 10:56:46APPROVED BY: EL Watts (MMH)

SUPERCEDES SPECIFICATION DATED: 3/25/92

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